

Composition of Ground Granulated Blastfurnace Slag

**Tudela EN 15167-1 GGBS
(0099/CPR/B34/0001)**

Based on the **November 2023** monthly composite sample: 3436

Property			Value	BS EN 15167-1 Limit
Magnesia	MgO	%	7.52	≤ 18.0%
Sulfate	SO ₃	%	0.11	≤ 2.5%
Sulfide	S ²⁻	%	0.73	≤ 2.0%
Chloride	Cl ⁻	%	0.04	≤ 0.1%
Alkalis	Na ₂ O _{eq}	%	0.45	-
Alumina	Al ₂ O ₃	%	10.88	≤ 14%*
Fineness	SSA	m ² /kg	491	≥ 275 m ² /kg
7 Day Activity Index – Oct Sample		%	52	>40%
28 Day Activity Index – Oct Sample		%	82	>65%
Declared Mean Alkali Content	Na ₂ O _{eq}	%	0.70	-
Declared Maximum Chloride Content	Cl ⁻	%	0.05	-

**Upper limit in BS 8500 for use in '+SR' combinations*

For and on behalf of Tarmac Cement:

S. Chudley

Simon Chudley

**National Commercial Technical Manager
Tarmac Cement**

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**Conformity of Ground Granulated Blast Furnace Slag to BS 8500-2: Annex A
Tudela EN 15167-1 GGBS
(0099/CPR/B34/0001)**

Based on the composite samples for the month of: November 2023

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Aberthaw

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	30.8
28 Day Strength (MPa)	55.1

Based on equivalent results obtained for the last 4 months, the permitted proportions of
combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	48	80
42,5L	6	65
52,5L	6	32

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Tudela EN 15167-1 GGBS
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Based on the composite samples for the month of: November 2023

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Cauldon

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	30.9
28 Day Strength (MPa)	54.6

Based on equivalent results obtained for the last 4 months, the permitted proportions of
combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	51	80
42,5L	6	72
52,5L	6	36

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Tudela EN 15167-1 GGBS
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Based on the composite samples for the month of: November 2023

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Dunbar

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	24.1
28 Day Strength (MPa)	54.4

Based on equivalent results obtained for the last 4 months, the permitted proportions of
combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	50	80
42,5L	30	51
52,5L	6	41

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Tudela EN 15167-1 GGBS
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Based on the composite samples for the month of: November 2023

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Hope

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	32.9
28 Day Strength (MPa)	58.1

Based on equivalent results obtained for the last 4 months, the permitted proportions of
combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	55	80
42,5L	25	64
52,5L	6	44

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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 Tudela EN 15167-1 GGBS
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Based on the composite samples for the month of: November 2023

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Lagerdorf

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	36.4
28 Day Strength (MPa)	61.3

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	61	80
42,5L	29	70
52,5L	6	48

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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**Conformity of Ground Granulated Blast Furnace Slag to BS 8500-2: Annex A
Tudela EN 15167-1 GGBS
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Based on the composite samples for the month of: November 2023

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Limerick

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	29.2
28 Day Strength (MPa)	55.0

Based on equivalent results obtained for the last 4 months, the permitted proportions of
combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	51	76
42,5L	6	60
52,5L	n/a	n/a

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Based on the composite samples for the month of: November 2023

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Mannock

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	33.6
28 Day Strength (MPa)	58.6

Based on equivalent results obtained for the last 4 months, the permitted proportions of
combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	55	80
42,5L	6	67
52,5L	6	33

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Based on the composite samples for the month of: November 2023

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Platin

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	29.2
28 Day Strength (MPa)	55.3

Based on equivalent results obtained for the last 4 months, the permitted proportions of
combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	49	80
42,5L	6	64
52,5L	6	38

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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Based on the composite samples for the month of: November 2023

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Tunstead

The results of compressive strength testing (in accordance with BS EN 196-1)
of a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	29.9
28 Day Strength (MPa)	57.3

Based on equivalent results obtained for the last 4 months, the permitted proportions of
combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	58	80
42,5L	11	67
52,5L	6	43

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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