

Composition of Ground Granulated Blastfurnace Slag

**Tudela EN 15167-1 GGBS
(0099/CPR/B34/0001)**

Based on the **August 2020** monthly composite sample:

Property			Value	BS EN 15167-1 Limit
Magnesia	MgO	%	7.51	≤ 18.0%
Sulfate	SO ₃	%	0.25	≤ 2.5%
Sulfide	S ²⁻	%	0.87	≤ 2.0%
Chloride	Cl ⁻	%	0.01	≤ 0.1%
Alkalis	Na ₂ O _{eq}	%	0.58	-
Alumina	Al ₂ O ₃	%	10.53	≤ 14%*
Fineness	SSA	m ² /kg	482	≥ 275 m ² /kg
7 Day Activity Index – July Sample		%	59	>40%
28 Day Activity Index – July Sample		%	83	>65%
Declared Mean Alkali Content	Na ₂ O _{eq}	%	0.70	-
Declared Maximum Chloride Content	Cl ⁻	%	0.05	-

**Upper limit in BS 8500 for use in '+SR' combinations*

For and on behalf of Tarmac Cement:

S. Chudley

Simon Chudley

**National Commercial Technical Manager
Tarmac Cement**

TARMAC.COM

Tarmac Cement National Laboratory
 Yelsway Lane
 Waterhouses
 Staffordshire
 ST10 3AZ

12.11.2020

Conformity of Ground Granulated Blast Furnace Slag to BS 8500-2: Annex A

**Tudela EN 15167-1 GGBS
 (0099/CPR/B34/0001)**

Based on the **August 2020** monthly composite samples of:

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Aberthaw CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	30.4
28 Day Strength (MPa)	52.1

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	50	77
42,5L	6	63
52,5L	6	16

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

For and on behalf of Tarmac Cement:

S. Chudley

Simon Chudley

**National Commercial Technical Manager
 Tarmac Cement**

TARMAC.COM

Tarmac Trading Limited Registered in England and Wales. Company No. 453791
 Tarmac Cement and Lime Limited Registered in England and Wales. Company No. 66558
 Tarmac Services Limited Registered in England and Wales. Company No. 8197397
 Registered address for all companies: **Portland House Bickenhill Lane Solihull Birmingham B37 7BQ**

Portland House Bickenhill Lane
 Solihull Birmingham B37 7BQ
0800 1 218 218 enquiries@tarmac.com

Tarmac Cement National Laboratory
 Yelsway Lane
 Waterhouses
 Staffordshire
 ST10 3AZ

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Conformity of Ground Granulated Blast Furnace Slag to BS 8500-2: Annex A

**Tudela EN 15167-1 GGBS
 (0099/CPR/B34/0001)**

Based on the **August 2020** monthly composite samples of:

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Cauldon CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (Mpa)	32.2
28 Day Strength (MPa)	56.3

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	67	80
42,5L	6	75
52,5L	6	45

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

For and on behalf of Tarmac Cement:

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 Tarmac Cement**

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Portland House Bickenhill Lane
 Solihull Birmingham B37 7BQ
0800 1 218 218 enquiries@tarmac.com

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 Yelsway Lane
 Waterhouses
 Staffordshire
 ST10 3AZ

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Conformity of Ground Granulated Blast Furnace Slag to BS 8500-2: Annex A

**Tudela EN 15167-1 GGBS
 (0099/CPR/B34/0001)**

Based on the **August 2020** monthly composite samples of:

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Dunbar CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day strength (Mpa)	23.5
28 Day Strength (MPa)	53.9

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	60	80
42,5L	19	72
52,5L	6	43

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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 Tarmac Cement**

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Portland House Bickenhill Lane
 Solihull Birmingham B37 7BQ
0800 1 218 218 enquiries@tarmac.com

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 Yelsway Lane
 Waterhouses
 Staffordshire
 ST10 3AZ

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Conformity of Ground Granulated Blast Furnace Slag to BS 8500-2: Annex A

**Tudela EN 15167-1 GGBS
 (0099/CPR/B34/0001)**

Based on the **August 2020** monthly composite samples of:

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Hope CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (Mpa)	32.3
28 Day Strength (Mpa)	53.5

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	59	80
42,5L	6	71
52,5L	6	38

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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 Tarmac Cement**

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 Solihull Birmingham B37 7BQ
0800 1 218 218 enquiries@tarmac.com

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 Yelsway Lane
 Waterhouses
 Staffordshire
 ST10 3AZ

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Conformity of Ground Granulated Blast Furnace Slag to BS 8500-2: Annex A

**Tudela EN 15167-1 GGBS
 (0099/CPR/B34/0001)**

Based on the **August 2020** monthly composite samples of:

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Limerick CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (Mpa)	27.4
28 Day Strength (Mpa)	51.8

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	49	80
42,5L	19	69
52,5L	6	38

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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 Tarmac Cement**

TARMAC.COM

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Portland House Bickenhill Lane
 Solihull Birmingham B37 7BQ
0800 1 218 218 enquiries@tarmac.com

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**Tudela EN 15167-1 GGBS
 (0099/CPR/B34/0001)**

Based on the **August 2020** monthly composite samples of:

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Platin CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (Mpa)	30.2
28 Day Strength (MPa)	53.1

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	60	80
42,5L	6	72
52,5L	6	38

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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 Solihull Birmingham B37 7BQ
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Conformity of Ground Granulated Blast Furnace Slag to BS 8500-2: Annex A

**Tudela EN 15167-1 GGBS
 (0099/CPR/B34/0001)**

Based on the **August 2020** monthly composite samples of:

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Quinn CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (Mpa)	31.0
28 Day Strength (MPa)	52.8

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	65	80
42,5L	6	72
52,5L	6	38

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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**Tudela EN 15167-1 GGBS
 (0099/CPR/B34/0001)**

Based on the **August 2020** monthly composite samples of:

Constituent	Source
EN 15167-1 GGBS	Tudela
EN 197-1 CEM I	Tunstead CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 50:50 blend of CEM I with GGBS were:

7 Day Strength (MPa)	29.6
28 Day Strength (Mpa)	56.4

Based on equivalent results obtained for the last 4 months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	GGBS Content (%)	
	Min	Max
32,5L	65	80
42,5L	29	74
52,5L	6	49

BS 8500-2 Combination Designation	GGBS Content (%)	
	Min	Max
CIIS	6	35
CIIIA	36	65
CIIB	66	80

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