

Tarmac Cement
National Laboratory
Yelsway Lane
Waterhouses
Staffordshire
ST10 3AZ

11/09/2019

Composition of Fly ash

**Tudela Fly ash
EN 450-1 LOI Cat. B, Fineness Cat.N
0099-CPR-A95-0019**

Based on the **July 2019** monthly composite sample:

Property	Value	BS EN 450-1 Limit
Fineness (45µm Residue %)	10.0	Declared Value 15% (± 10) <i>(Tested in accordance with BS EN 450-1 cl. 5.3.1)</i>
Sulfate (% SO ₃)	0.68	Max 3.0%
Loss on Ignition (%LOI)	3.74	Max 7.0%
Chloride (% Cl ⁻ %)	0.035	Max 0.1%
Calcium Oxide (% CaO)	5.24	Max 10.0%
SiO ₂ + Al ₂ O ₃ +Fe ₂ O ₃ (%)	84.10	Min 70%
Free Lime (%)	0.21	Max 1.0%
Alkalis (% Na ₂ O eq)	0.82	Max 5.0%

*BS EN 933-10:2009 method replacing the 63 µm sieve with a 45 µm sieve

For and on behalf of Tarmac Cement:

S. Chudley

Simon Chudley

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24/09/2019

Conformity of Fly Ash to BS 8500-2: Annex A

**Tudela EN 450-1 Fly Ash
 0099-CPR-A95-0019**

Based on the **July 2019** monthly composite samples of:

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Aberthaw CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of the CEM I with the Fly Ash were:

2 Day Strength (MPa)	24.5
28 Day Strength (MPa)	53.0

Based on equivalent results obtained for the last **12** months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5R	30	49
42,5N	3	36

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Conformity of Fly Ash to BS 8500-2: Annex A

**Tudela EN 450-1 Fly Ash
 0099-CPR-A95-0019**

Based on the **July 2019** monthly composite samples of:

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Dunbar CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of the CEM I with the Fly Ash were:

2 Day Strength (MPa)	20.0
28 Day Strength (MPa)	46.8

Based on equivalent results obtained for the last **12** months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5R	20	40
42,5N	0	27

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Conformity of Fly Ash to BS 8500-2: Annex A

**Tudela EN 450-1 Fly Ash
 0099-CPR-A95-0019**

Based on the **July 2019** monthly composite samples of:

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Limerick CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of the CEM I with the Fly Ash were:

2 Day Strength (MPa)	20.1
28 Day Strength (MPa)	46.2

Based on equivalent results obtained for the last **12** months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5R	18	42
42,5N	0	28

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Conformity of Fly Ash to BS 8500-2: Annex A

**Tudela EN 450-1 Fly Ash
 0099-CPR-A95-0019**

Based on the **July 2019** monthly composite samples of:

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Platin CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of the CEM I with the Fly Ash were:

2 Day Strength (MPa)	20.7
28 Day Strength (MPa)	45.4

Based on equivalent results obtained for the last **12** months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5R	14	40
42,5N	0	23

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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Conformity of Fly Ash to BS 8500-2: Annex A

**Tudela EN 450-1 Fly Ash
 0099-CPR-A95-0019**

Based on the **July 2019** monthly composite samples of:

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Rugby CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of the CEM I with the Fly Ash were:

2 Day Strength (MPa)	20.8
28 Day Strength (MPa)	49.0

Based on equivalent results obtained for the last **12** months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5R	22	42
42,5N	0	29

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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**Tudela EN 450-1 Fly Ash
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Based on the **July 2019** monthly composite samples of:

Constituent	Source
EN 450-1 Fly Ash	Tudela
EN 197-1 CEM I	Tunstead CEM I 52,5N

The results of compressive strength testing (in accordance with BS EN 196-1) on a 70:30 blend of the CEM I with the Fly Ash were:

2 Day Strength (MPa)	20.2
28 Day Strength (MPa)	48.7

Based on equivalent results obtained for the last **12** months, the permitted proportions of combinations conforming to the requirements of Annex A of BS 8500-2 are:

Strength Class of Combination	Fly Ash Content (%)	
	Min	Max
32,5R	20	43
42,5N	0	30

BS 8500-2 Combination Designation	Fly Ash Content (%)	
	Min	Max
CIIA-V	6	20
CIIB-V	21	35

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